

TURKU REGION ARTIFICIAL GROUNDWATER PROJECT



PROJECT FACTS AND FIGURES

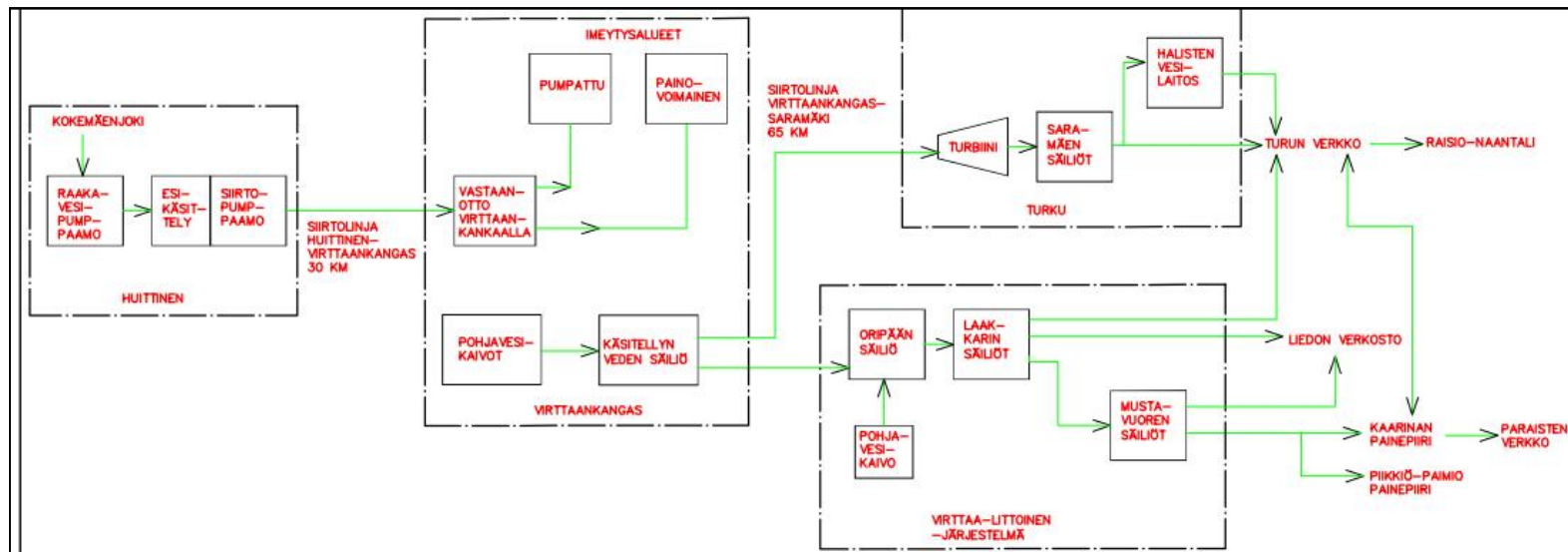
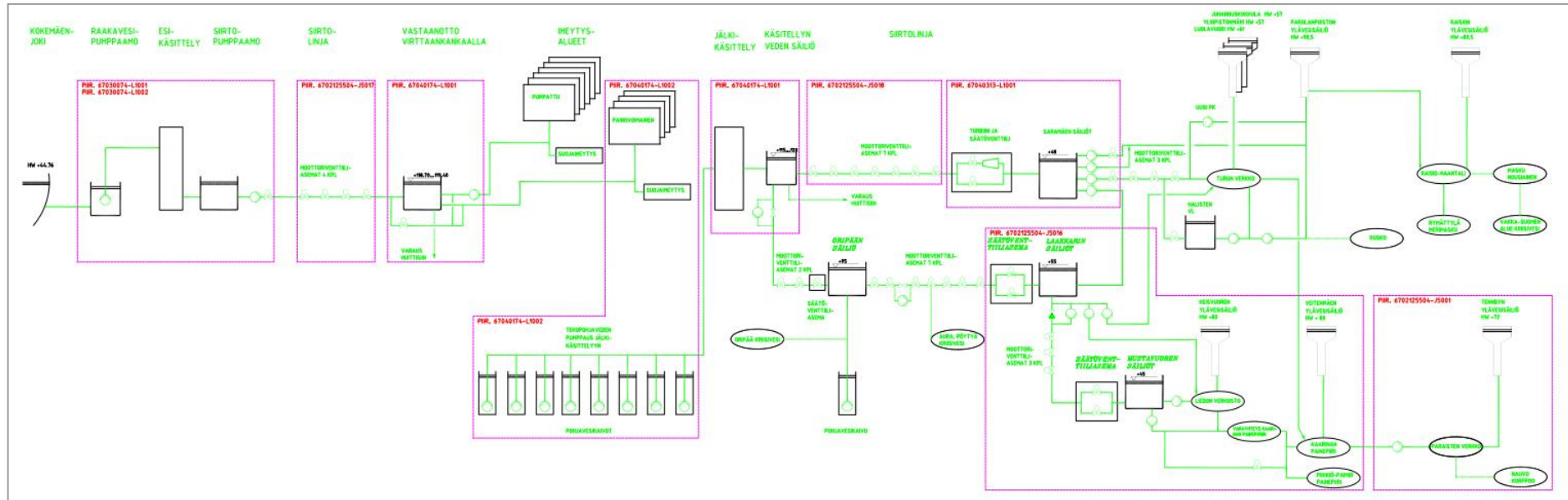
- A new water supply system was built for Turku region
- The system replaced all old raw water sources and water treatment plants
- Completely automated system able to work on its own, without human intervention

- Key facts and figures
 - Population in the supply region 250,000 people
 - Capacity 125,000 m³/d
 - Raw water intake and pre-treatment
 - Artificial groundwater area 500 ha
 - Transfer lines more than 100 km (DN1200 and DN1000)
 - Underground reservoir 60,000 m³
 - Investment cost EUR 170 million

SERVICES PROVIDED BY PÖYRY

- Basic design of the entire system
- Environmental impact assessment and environmental permit applications
- Hydraulic and functional design of the entire system
- Detail design of all plant facilities
- Total automation design
- Detail design of reception and distribution of water in local networks
- Consulting during construction, commissioning and operation

GENERAL SYSTEM SCHEME



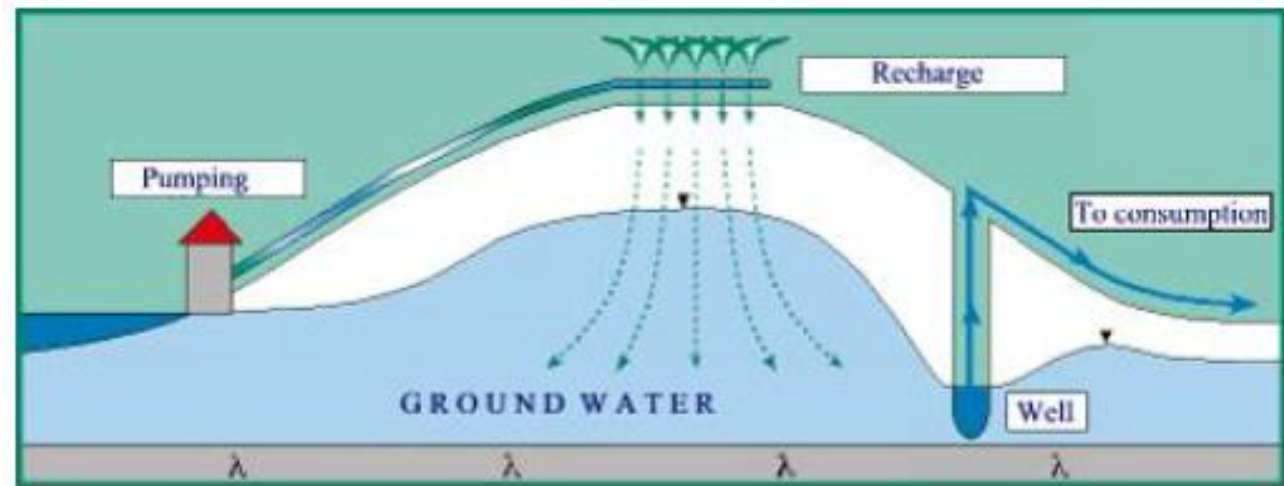
RAW WATER INTAKE AND PRE-TREATMENT

- Raw water source is a lowland river
 - Seasonal peaks of organics and clay
 - High temperature variations
- Underground pumping station in river bank
- Pre-treatment plant
 - Drum screening
 - Polyaluminium chloride addition
 - Dissolved-air flotation
 - Rapid sand filtration in two-layer sand filters
- High-pressure pumping of treated water



ARTIFICIAL GROUNDWATER PLANT

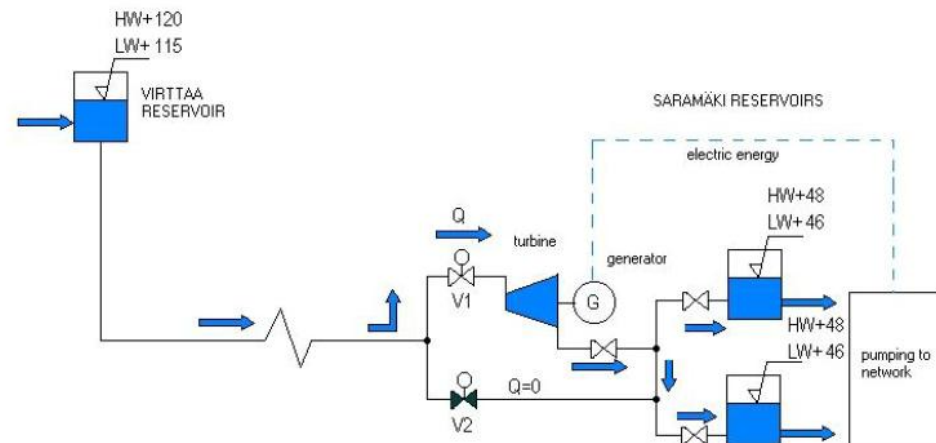
- Raw water is led into basins, from which it infiltrates into the Virttaankangas esker, forming artificial groundwater
- 3D modeling of geological zones and aquifers was used in planning
- Water is pumped up from groundwater wells and directed to transmission line
- Retention time of water in the ground is 1 month



WATER TRANSMISSION LINES

- 100 km of piping (DN1200 and DN1000)
- 11 valve stations along the lines
- Automatic leak monitoring and location system based on flow and pressure metering
- Automatic sequences for closing and opening of transmission line
 - Start and stop of pumping
 - Closing and opening of valves
- Water hammer control tanks at high-pressure pumping station
 - Max pressure 14 bar
- Electricity production by water turbine at lower end of transmission line (360 kW)

Water turbine, operational principle



UNDERGROUND RESERVOIR AND PUMPING TO DISTRIBUTION NETWORK

